



Adesilex P4

High performance, rapid-setting, full contact, cementitious adhesive for ceramic tile and stone material installations; smoothing compound for interiors and exteriors; mortar for brick and concrete block walls



CLASSIFICATION IN COMPLIANCE WITH ISO 13007-1

Adesilex P4 is an improved (C2) fast setting (F) cementitious adhesive classified as C2F.

WHERE TO USE

Tile and stone flooring installations

- Floor bonding of all types of medium and large ceramic tiles, natural stone (if not sensitive to moisture or subject to surface efflorescence), terracotta, and terrazzo in interiors and exteriors.

Smoothing compounds

- Interior and exterior smoothing of all substrates generally used in building, provided they are clean, such as concrete slabs, cementitious screeds, and existing ceramic tile, terrazzo and natural stone floors.

Brick and concrete block walls

- Expansive mortar for brick or concrete block walls.

Some application examples

- Total bonding of large size porcelain tiles on floors subject to heavy traffic, such as offices, shopping malls, hospitals and schools.
- Setting quarry tiles, klinker or single-fired tiles on terraces and balconies.
- Setting ceramic tiles of every type over all kinds of underfloor heating installations.
- Overlaying of ceramic tiles and stone material on old floors (ceramic, natural stone, cement, terrazzo), as long as they are solid and perfectly clean.
- Easy levelling and localised smoothing with rapid curing prior to fixing ceramic tiles.
- Rapid replacement of tiles, when filling irregularities in the substrate is required simultaneously.

- Bonding of brick and concrete blocks for building walls rapidly.

TECHNICAL CHARACTERISTICS

Adesilex P4 is a grey powder composed of cement and fine-graded mineral fillers, containing high quantities of synthetic resins and special additives according to a formula developed in the MAPEI Research Laboratories.

Mixed with water, **Adesilex P4** becomes a mortar with the following properties:

- Semi-fluid and easily trowellable to achieve maximum adhesive coverage;
- With **Adesilex P4** it is possible to obtain adhesive beds 3 mm to 20 mm thick without undulations, ideal for external installations and heavy traffic areas;
- able to absorb deflections of the substrate and tiles;
- perfect bonding to all materials generally used in building;
- cures rapidly without significant shrinkage until it builds a sufficient bond strength;
- waterproof, weatherproof and resistant to frost.
- For demanding applications e.g. external, direct sunlight, water immersion, **Adesilex P4** can be mixed with **Latex Plus** to improve its performance.

RECOMMENDATIONS

Do not use **Adesilex P4**:

- on walls or slanted surfaces;
- timber and wooden conglomerates;
- metal surfaces, rubber, PVC or linoleum;
- with natural or artificial stone material slabs subject to movement due to moisture.

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APPLICATION PROCEDURE FLOOR INSTALLATION

Preparing the substrate

The substrate must be cured, mechanically strong, free of loose materials, grease, oils, paint, wax and sufficiently dry.

Cementitious substrates should not be subject to shrinkage after the installation of ceramic tiles. During spring and summer, the cementitious screeds must be cured for at least 28 days, unless they are not made with MAPEI special binders for screeds, such as **Mapecem**, **Topcem** or with **Mapecem Pronto**, **Topcem Pronto**.

Dampen with water to cool the surfaces that have been heated by the exposure to sunlight. Gypsum substrates and anhydrite screeds must be perfectly clean, sufficiently hard and free of dust. It is absolutely essential to treat them with **Primer G** or **Mapeprim SP**. Areas subject to high humidity must be treated with **Primer S**.

Preparing the mix

Mix **Adesilex P4** in a clean receptacle with 3.8 - 4.2 litres of clean water for every 20 kg bag until a smooth lump-free paste is obtained. **Adesilex P4** can also be mixed with 5 kg of **Latex Plus** per 20 kg bag in place of water. Let the mix sit for 3 minutes, then stir again, and the mix is ready for use. Mixed this way **Adesilex P4** will have a pot life of approx. 60 minutes at +23°C and 50% R.H.

If both adhesive and tiles are very thick, or the tiles are particularly heavy, 20% of suitably graded clean sand may be added to prevent shrinkage or settling.

Applying the mix

Apply **Adesilex P4** to the substrate with a suitable trowel. The selection of the correct trowel depends on the evenness of the substrate, the size of the tile and the profile of the back. For flat surfaces and medium sized tiles use a 6x6x6mm or 6x10x6mm trowel. For uneven surfaces, large sized tiles or tiles with highly profiled ribs or lugs use a 6x10x6mm notched trowel. Coverage is generally 1.4 kg/m² for each mm of thickness

Installing the tiles

It is not necessary to wet the tiles before setting. Only when the backs are very dusty is it advisable to dip the tiles in clean water.

Set the tiles on the bed of **Adesilex P4** without pressure but with a light hand movement to ensure 100% coverage.

The open time of **Adesilex P4** in normal temperatures and humidity is approx. 15 minutes. Unfavourable weather conditions (strong sun, wind, high temperature) may shorten the open time, sometimes quite drastically, to just a few minutes.

For this reason, constant checks must be made to see if the adhesive has formed a surface skin or is still "fresh" to the touch.

Wetting the substrate before applying the adhesive helps to lengthen the open time. However if a surface skin has formed, retrowel the adhesive with a notched trowel.

It is not advisable to wet the adhesive once it has formed a skin because, instead of dissolving the skin, a non-adhesive film will be formed.

Any necessary adjustment of the tiles should be carried out within 30 minutes after setting, after which time adjustment becomes problematic.

Tiles set with **Adesilex P4** must not be subject to washout or rain for 3 hours at a temperature of +23°C and must be protected from frost and hot sun for at least 24 hours after installing.

GROUTING AND SEALING

Floor joints can be grouted after 4 hours. Joint grouting with both tight and wide joints should be grouted using MAPEI's range of coloured grouts. **Keracolor FF** (for joints up to 6 mm), **Keracolor GG** (for joints 4-15 mm) or **Ultracolor Plus** (high performance, rapid-setting, water-repellent premium grout for joints from 2-20 mm).

If the grout joints require chemical resistance use MAPEI's **Kerapoxy** (a two-component acid resistant epoxy grout) or **Kerapoxy Design** (two-component, decorative acid resistant epoxy grout).

All MAPEI grouts are available in a vast array of exciting colours. The colour chart can be located on the MAPEI website at www.mapei.com.au or alternatively Freecall 1800 652666 and request a copy. Expansion joints must be sealed with the specific MAPEI sealant.

SET TO LIGHT FOOT TRAFFIC

Floors are set to light foot traffic after approximately 4 hours.

READY FOR USE

The surfaces are ready for use after approx. 24 hours.

SMOOTHING

Preparing the substrate

Substrates must be level, solid, consistent and free of loose materials, grease, oils, paint, wax, etc. and sufficiently dry. Anhydrite substrates must be thoroughly dry, sufficiently hard and free of dust (check for residual moisture) and must be previously treated with **Primer G**.

Substrates in very damp areas must first be treated with **Primer S** or **Mapeprim SP**.

Preparing the mix

Mix **Adesilex P4** in a clean receptacle with 3.8 - 4.2 litres of clean water for every 20 kg bag until a smooth lump-free paste is obtained. **Adesilex P4** can also be mixed with 5 kg of **Latex Plus** per 20 kg bag in place of water. Let the mix sit for 3 minutes, then stir again and the mix is ready for use. Mixed this way **Adesilex P4** will have a pot life of approx. 60 minutes at +23°C and 50% R.H.

Applying the mix

Apply the mix with a long metal trowel. When needed, additional coats may be applied in rapid succession as soon as the previous coat has hardened.

Installing the tiles

The surface can be tiled over as soon as it has hardened (3 to 4 hours, depending on the temperature and the absorbency of the substrate).

BRICK AND CEMENT BLOCK WALLS

Preparing the mix

Adesilex P4 should be mixed in a clean receptacle with 3.8 - 4.2 litres of clean water for every 20 kg bag until a smooth lump-



Mixing Adesilex P4



Spreading with semicircular notched trowel



Laying large size tiles

TECHNICAL DATA (typical values)

Adesilex P4 complies with:

- EN 12004 as C2F
- ISO 13007-1 as C2F

PRODUCT IDENTITY

Consistency:	powder
Colour:	grey
Bulk mass density (kg/m ³):	1300
Dry solids content (%):	100
Green Star™:	contributes valuable points towards Green Star™ credits

APPLICATION DATA (at +23°C - 50% R.H.)

Mix ratio:	19-21 parts water to 100 parts of Adesilex P4 25 parts Latex Plus to 100 parts of Adesilex P4
Consistency of the mix:	semi-fluid
Density of the mix (kg/m ³):	1800
pH of the mix:	12
Pot life of the mix:	60 minutes
Application temperature range:	from +5°C to +30°C
Open time:	approx. 15 minutes
Setting time: a) initial: b) final:	100 minutes 150 minutes
Adjustability time:	approx. 30 minutes
Set to light foot traffic:	4 hours
Grouting:	4 hours
Ready for use:	24 hours

FINAL PERFORMANCES

Adhesion (according to EN 1348) (N/mm ²): - initial (after 28 days at +23°C - 50% R.H.): - after heat ageing: - after water immersion: - after freeze-thaw cycles:	2.0 1.9 1.3 1.2
Compressive strength (after 28 days) (N/mm ²):	14.0
Flexural strength (after 28 days) (N/mm ²):	5.0
Resistance to damp:	excellent
Resistance to ageing:	excellent
Resistance to solvents and oils:	excellent
Resistance to acids and alkalis:	poor
Resistance to temperature:	from -30°C to +90°C



Laying porcelain tiles



Smoothing existing flooring with Adesilex P4



Dipping a concrete block in Adesilex P4

Adesilex P4



Comparison of back-wetting between a normal adhesive and Adesilex P4



free mix is obtained. Let the mix sit for 3 minutes then stir again and the mix is ready for use. **Adesilex P4** has a pot life of approx. 60 minutes at +23°C and 50% R.H.

Laying brick or concrete blocks

Pour the **Adesilex P4** mix into a receptacle large enough for the size and shape of the brick or cement blocks.

Place the brick or concrete block on the surface of the mix so the adhesive is transferred.

Place the brick or block on the wall. This method cuts completion time by half.

Cleaning

Tools and hands may be cleaned with abundant water. Tiles may be cleaned with a damp sponge; only after a few hours may a little water be used.

CONSUMPTION

Flooring installations

- Medium size tiles on smooth surfaces (with No. 6 or No. 10 trowel): approx. 3-5 kg/m².
- Large tiles or uneven surfaces (No. 10 trowel or **Adesilex P4** trowel): approx. 5-10 kg/m².

Smoothing

Approx. 1.4 kg/m² for each mm of thickness.

Brick and concrete block walls

As needed, depending on the size.

PACKAGING

Adesilex P4 is available in 20 kg paper bags.

STORAGE

12 months in a dry, elevated area in the original unopened packaging.

SAFETY INSTRUCTIONS FOR THE PREPARATION AND APPLICATION

Adesilex P4 contains cement that when in contact with sweat or other body fluids causes irritant alkaline reaction and allergic reactions to those predisposed. It can cause damage to eyes. During use wear protective gloves and goggles and take the usual precautions for handling chemicals. In case of contact with eyes or skin wash immediately with plenty of water and seek medical attention.

For further and complete information about the safe use of our product please refer to the latest version of our Safety Data Sheet available for download from our website at www.mapei.com.au.

PRODUCT FOR PROFESSIONAL USE.

WARNING

Although the technical details and recommendations contained in this product data sheet correspond to the best of our knowledge and experience, all the above information must, in every case, be taken as merely indicative and subject to confirmation after long-term practical application; for this reason, anyone who intends to use the product must ensure beforehand that it is suitable for the envisaged application. In every case, the user alone is fully responsible for any consequences deriving from the use of the product.

Please refer to the current version of the **Technical Data Sheet**, available from our website www.mapei.com.au

LEGAL NOTICE

The contents of this Technical Data Sheet ("TDS") may be copied into another project-related document, but the resulting document shall not supplement or replace requirements per the TDS in force at the time of the MAPEI product installation.

The most up-to-date TDS can be downloaded from our website www.mapei.com.au

ANY ALTERATION TO THE WORDING OR REQUIREMENTS CONTAINED OR DERIVED FROM THIS TDS EXCLUDES THE RESPONSIBILITY OF MAPEI.



All relevant references for the product are available upon request and from www.mapei.com.au

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